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In re Patent Application of: TOWNSEND ET AL. Serial No. 10/538,019 Filed: June 7, 2005

## In the Claims:

Claims 1-10 (Cancelled).

11. (Currently Amended) A method of automated pallet repair, comprising the steps of:

using a scanning device to create a <u>three-dimensional</u> data map of a pallet <u>for detecting gaps and protrusions in the pallet</u>, the scanning device generating a laser beam projected onto the pallet;

filtering the three-dimensional data map into a two-dimensional image of on/off values by using a dynamically created height value, corresponding to a reference plane or set threshold offset above a board surface of the pallet;

creating a recipe of repair operations from the three-dimensional data map; and

gripping the pallet and transporting the gripped pallet to one or more repair stations in accordance with the recipe.

Claim 12 (Cancelled).

13. (Currently Amended) The method of <u>claim 11 elaim-12</u>, further comprising filtering the three-dimensional data map with a Sobel or Gaussian filter to provide locations of the gaps and protrusions in the pallet.

Claims 14~16 (Cancelled).

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17. (New) A method of automated pallet repair, comprising the steps of:

using a scanning device to create a three-dimensional data map of a pallet for detecting gaps and protrusions in the pallet;

filtering the three-dimensional data map into a twodimensional image of on/off values by using a dynamically created
height value, corresponding to a reference plane or set threshold
offset above a board surface of the pallet;

creating a recipe of repair operations from the three-dimensional data map; and

transporting the pallet to at least one repair station in accordance with the recipe.

- 18. (New) The method of claim 17, further comprising filtering the three-dimensional data map with a Sobel or Gaussian filter to provide locations of the gaps and protrusions in the pallet.
- 19. (New) The method of claim 17, wherein the scanning device generates a laser beam projected onto the pallet.
- 20. (New) A method of automated pallet repair, comprising the steps of:

generating a map of a pallet, the map including features, dimensions and topography of the pallet;

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generating a recipe of repair operations based on the  $\operatorname{map}$ ; and

transporting the pallet to at least one repair station based on the recipe.

- 21. (New) The method of claim 20, wherein the map is generated using a scanning device, the scanning device generating a laser beam projected onto the pallet, and wherein the map comprises a three-dimensional data map.
- 22. (New) The method of claim 21, further comprising filtering the three-dimensional data map into a two-dimensional image.
- 23. (New) The method of claim 22, wherein the two-dimensional image comprises on/off values by using a dynamically created height value corresponding to a reference plane above a board surface of the pallet.
- 24. (New) The method of claim 22, wherein the two-dimensional image comprises on/off values by using a dynamically created height value corresponding to set threshold offset above a board surface of the pallet.
- 25. (New) The method of claim 21, further comprising filtering the three-dimensional data map with a Sobel or Gaussian filter to provide locations of gaps and protrusions in the pallet.

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26. (New) The method of claim 20, further comprising gripping the pallet before transporting the pallet to the at least one repair station.